



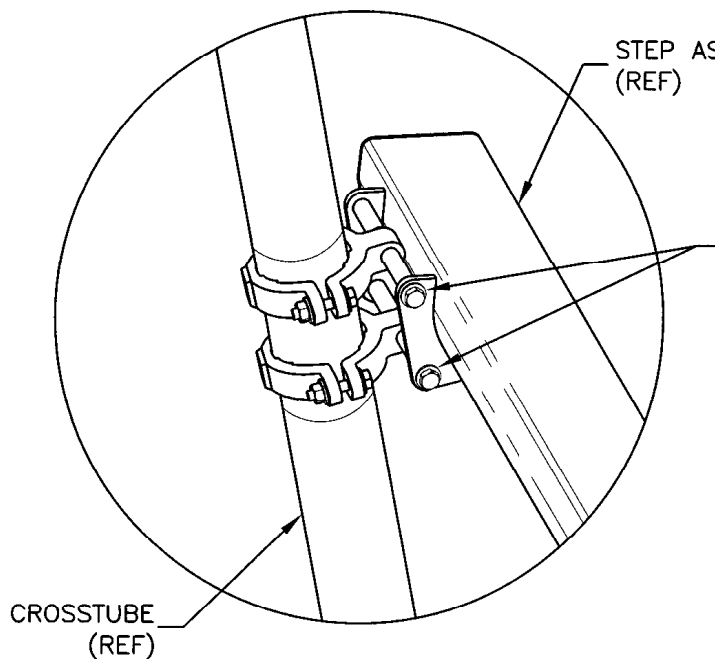
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9333	REV. A SHEET 1 OF 1
DATE 06.05.11		TITLE STEP MODIFICATION	SCALE NTS
A	06.05.11	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F
REF. CANADIAN STC: SH92-6
FAA STC: SH967NE

ADD THE FOLLOWING NOTE IN REGARDS TO TORQUING THE AN5-36A BOLTS AT AFT SUPPORT ON THE D350-591-311/312 STEPS AS SHOWN ON SECTION P-P:

A MINIMUM TORQUE IS NOT REQUIRED ON THE AN5-36A BOLTS. ENSURE THE HARDWARE IS PROPERLY INSTALLED WITH A MINIMUM OF 1.5 THREADS IN SAFETY.



ISOMETRIC DETAIL

A MINIMUM TORQUE IS NOT REQUIRED ON THE AN5-36A BOLTS. ENSURE THE HARDWARE IS PROPERLY INSTALLED WITH A MINIMUM OF 1.5 THREADS IN SAFETY.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 06.05.11
CERT. NO.: SH92-6
ISSUE NO.: 10

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